

DOT COMPLIANCE CHECK OFF LIST

Hydro-Test wants to make sure that your company and employees are in compliance with cylinder re-qualification regulations. This list should be used periodically to make sure that your shop is in compliance **BEFORE DOT Tells You Your Not !!**

| Item | Baseline Assessment Fine |
|--|---------------------------------|
| Current RIN issuance letter from DOT Renewable every 5 years, suggest scheduling 120 days prior to expiration date | \$4000 |
| Up to date license information Any change in address, ownership, equipment or personnel must be reported to the approvals branch within 20 days | \$600-\$1200 |
| Current edition of 49CFR parts 100-185 Latest edition is available in October of every year | \$600-\$1200 |
| Copies of applicable CGA pamphlets C-1 Methods of Hydrostatic Testing C-5 Cylinder Service Life C-6 Visual Inspection of Steel Compressed Gas Cylinders C-6.1 Visual Inspection of High Pressure Aluminum Gas Cylinders C-6.2 Visual Inspection & Re qualification of Fiber Wrapped Cylinders C-6.3 Visual Inspection of Low Pressure Aluminum Cylinders C-8 Re qualification of DOT 3HT Cylinders Copies of these publications and required revision dates are referenced under 171.7(a)(3) of 49CFR | \$600-\$1200 |
| Re qualification test record forms Be sure that all information is correct and complete | \$1000-\$4000 |
| Test system daily verification forms Be sure that all information is correct and complete and verification is done at required pressures | \$1000-\$4000 |
| Calibrated cylinder calibration certificate Although there is no requirement for re-calibration of the calibrated cylinder, a chart of expansion calibration certificate is required | \$2100-\$5200 |
| Pressure gauge(s) calibration certificate Per CGA C-1, gauge(s) are required to be re-calibrated at 6 month intervals | \$2100-\$5200 |
| Copies of exemption(s) and special permit(s) for "E" & "SP" cylinders Exemption & Special permit cylinders cannot be transported or filled without the current exemption or special permit on hand - these are easily obtained by downloading on the DOT web site | \$600-\$1200 |
| Current record of hazmat training for each employee that test cylinders Be sure that your training records include training material, certificates and test results for General Awareness and Familiarity, Function Specific, Safety and Security Awareness training | \$700 and up |
| Procedures for properly condemning a cylinder At a minimum an "X" stamp, record of condemned cylinder and condemned letter for customer are required | \$1000 |
| Verify that your RIN stamp is correct and legible Be sure that your RIN number is in the correct configuration (clockwise) or you could be stamping another companies number. | \$800 |

DOT ENFORCEMENT AUDITS ARE ON THE RISE - BE PREPARED !!!



Hydro-Test Products Inc.

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 Fax: 978-897-1942



| Item | Baseline Assessment Fine |
|---|---------------------------------|
| Verify that your RIN labels (for FRP cylinders) are correct and legible Be sure that your RIN number is in the correct configuration (clockwise) or you could be stamping another companies number. | \$800 |
| Procedure for identifying aluminum alloy 6351-T6 cylinders Starting January 1, 2007, as part of the re qualification of these types of cylinders, an eddy current test must be performed | \$2100-\$5200 |
| Low stress stamps for marking of 3HT specification cylinders Low stress style stamps must be identifiable and used on 3HT specification cylinders | \$6000-\$10800 |
| Procedure for re-stamping as DOT3AL a cylinder marked under a former exemption or special permit Per 173.23, Special permit and exemption cylinders marked 6498,7042,8107,8364,8422 are to be remarked DOT3AL | \$800 |
| Procedure for determining the REE value when plus (+) stamping The REE value must be shown, and identification of how it was determined, on your test record forms | \$2000-\$4000 |
| Functioning internal inspection light Light must be capable of illuminating bottom and sidewall of cylinders | \$2100-\$5200 |
| Mirrors or other means of checking cylinder threads Must be small enough to fit inside cylinder neck for checking of thread and shoulder cracks | \$2100-\$5200 |

Are You In Compliance?
Do You Understand All of the Above??
Is Your Training for Each Retester Up To Date???

Answer **no** to any of the above? - then take the on-line Hydro-Test training course.
An easy to understand - comprehensive - inexpensive - innovative way to meet the 3 year training requirements of §172.704

The Cylinder Requalification Training Option That You Have Been Waiting For

On-Line Training

- ✓ Save Time - Save Money
- ✓ No More Travel Expenses
- ✓ No More Travel Hassles
- ✓ Designed for Cylinder Re-qualifiers
- ✓ Able to Learn at Your Own Pace
- ✓ Continually Updated Content
- ✓ Take The Course 24/7 Anywhere That You Have An Internet Connection
- ✓ On-Line Coach For Help With Technical Questions.
- ✓ Best For Those That Have a Understanding of The Regulations But Need To Meet §172.704(c)(2)

YES !! - It Meets The Requirements of §172.704



Includes:

- Easy to understand training material
- Quizzes after each section
- Certificate emailed and mailed
- Function specific training
- Safety training
- Security awareness training
- General awareness & familiarization training



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